

## ◆ Multi-Function Joinery Machine - problem solving:

a. Tearing at the edge of the workpieces
Problems may be: <ol style="list-style-type: none"><li>1. The working base is not locked tight.</li><li>2. The upper and lower pivoting angles are not locked.</li><li>3. The workpiece is not tightening by the clamp</li><li>4. Whether the spindle rotate desk is locked</li></ol>
b. Workpieces with offset knife marks
Problems may be: <ol style="list-style-type: none"><li>1. Confirm if the knife is locked</li><li>2. Whether the spindle rotating desk and the working stage are positioned in parallel</li></ol>

## ◆ 車削萬向仿型木工機-加工件問題排解:

c. 加工件邊產生撕裂
排解問題可能： <ol style="list-style-type: none"><li>1. 工作載台底座有無鎖緊</li><li>2. 上.下樞擺角度鏢絲有無鎖緊</li><li>3. 載台上輪棘夾有無迫緊固定好工件</li><li>4. 主軸旋轉台有無鎖緊</li></ol>
d. 加工件產生偏移刀痕
排解問題可能： <ol style="list-style-type: none"><li>1. 確認有無鎖好刀具</li><li>2. 主軸旋轉台與工作載台是否平行歸定位</li></ol>